



**CTL LEATHER INC.**

Your Partner In Design



**COMMON INDUSTRY  
PRACTICES FOR:**

**Leather Wrinkles  
Caused During  
Shipping/Packaging**

2017



## REMOVING FOLD MARKS IN CORRECTED GRAIN LEATHERS

Please see below for basic instructions regarding the removal of , please always test a piece first to ensure no issues with your iron etc.

- Iron the back of the hide 1<sup>st</sup> with Steam 'wet' this will allow the pores to open.
- Use Dry heat right after, the dry heat will dry the leather after the fact.
- Note on STEAM, it is OK to use, but DRY the leather when finished if becomes moist.
- Always use fabric in between leather back and the Iron (NEVER iron direct on leather) we use cotton linings for this (not towels etc.) white/black best.
- We use second highest setting (however some Irons may differ in strength) - *hence please watch this during your Ironing & Adjust accordingly*
- Repeat this process on the FRONT for extreme wrinkles.
- At CTL, in our production we typically undertake this procedure on cut leather pieces as it allows for easier handling.

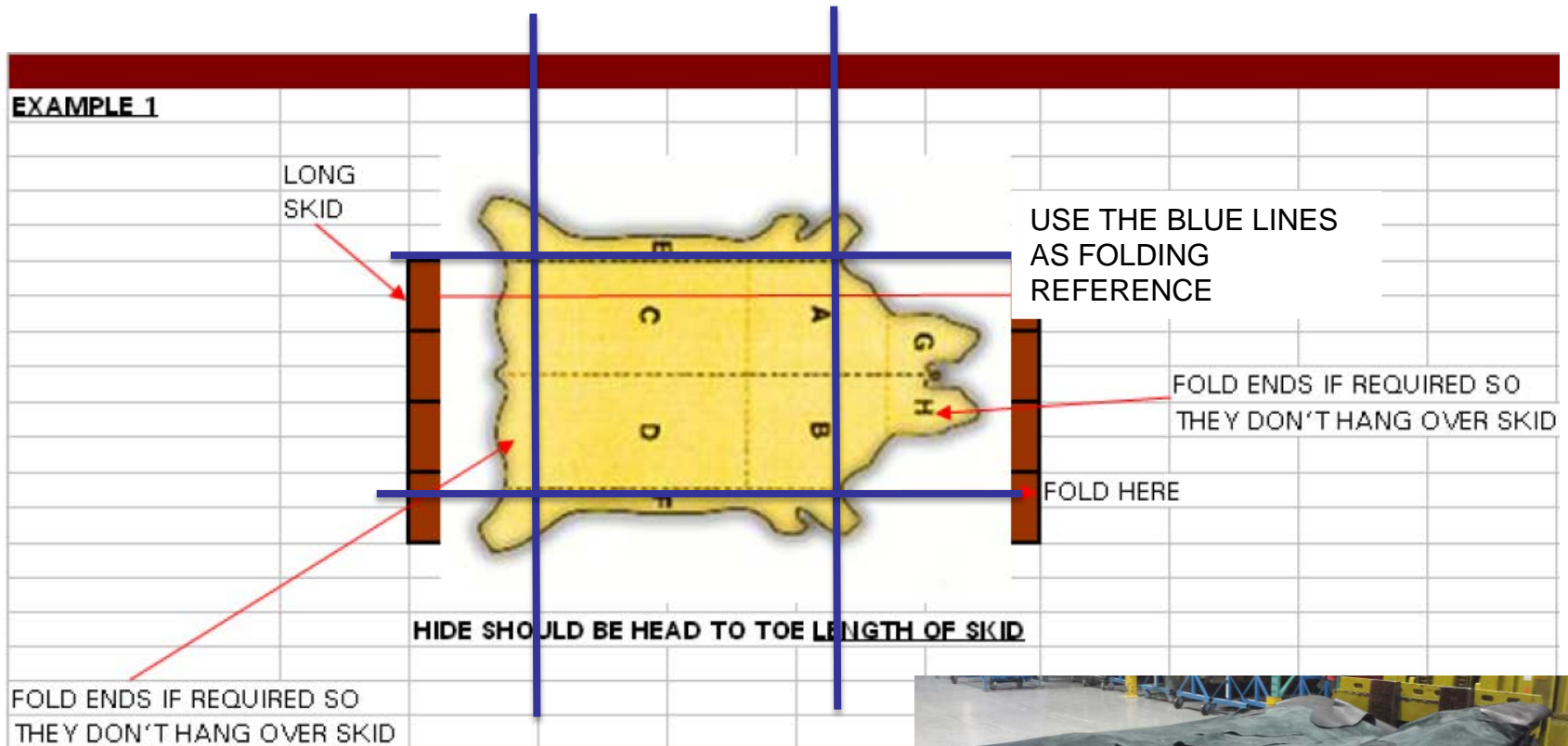
Please note this are basic instructions only; as some leather may vary - we cannot be responsible for any damage incurred due to improper heat or applied techniques.

Please see Video below of how to Iron Out Fold Marks in leathers process:

<https://www.dropbox.com/s/jv28foqgachrx1z/2015%20CTL%20-%20Removing%20Packaging%20Wrinkles%20%28Industry%20Standard%29.mp4?dl=0>

# PLACEMENT OF HIDE ON SKID or IN BOX

## EXAMPLE 1





## **REMOVING WRINKLES & CREASES IN WAX PULL-UP LEATHERS**

Please see below for basic instructions, please always test a piece first to ensure no issues occur based on the type of leather you are undertaking this process on etc.

- Lay the hide out on a flat surface
- Use a heat gun on the lowest setting
- Gentle wave the heat gun over the affected area and rub the leather's surface gently with a cloth glove
- Do not get too close to the leather as it is possible you will cause the pores to shrink if the heat gun is too hot.
- We use the lowest setting (however some heat guns may differ in strength)
- At CTL, in our production we typically undertake this procedure on cut leather pieces as it allows for easier handling.
- If the hide is to be re-rolled on a core, we suggest it is rolled concentrically with the wax side exposed which will help further stretch out the leather.

Please note this are basic instructions only; as some leather may vary - we cannot be responsible for any damage incurred due to improper heat or applied techniques. Please see Video below of this process:

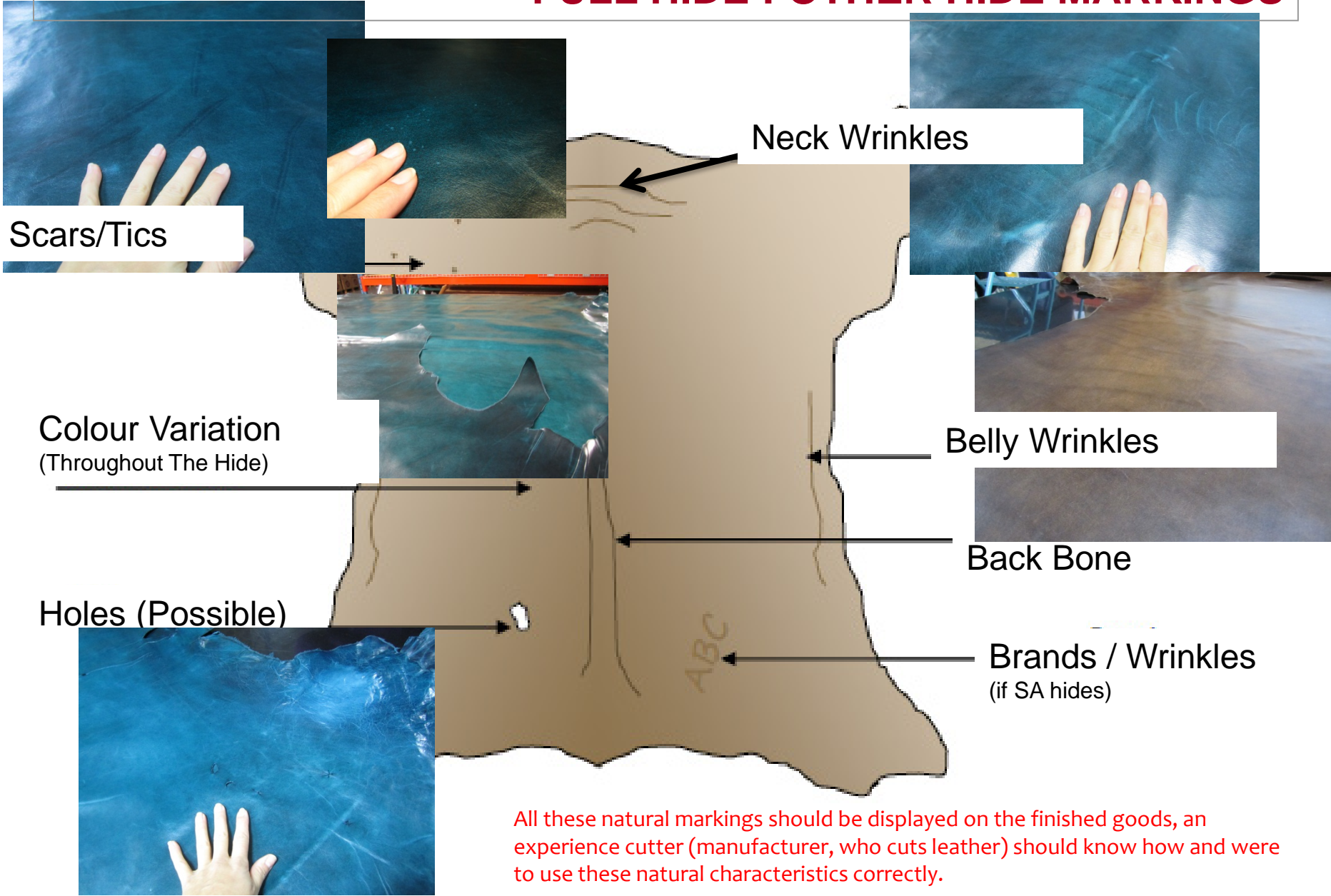
### **Video #1 Wrinkle removal using Heat Gun:**

<https://www.dropbox.com/s/vd8cg2rmrq5wmlm/2017%20CTL%20-%20Dallas%20Wrinkle%20%26%20Mark%20Removal%2001.mp4?dl=0>

### **Video #2 Crease removal using Heat Gun:**

<https://www.dropbox.com/s/51089jsqyb2aurm/2017%20CTL%20-%20Dallas%20Wrinkle%20%26%20Mark%20Removal%2002.mp4?dl=0>

# FULL HIDE : OTHER HIDE MARKINGS



All these natural markings should be displayed on the finished goods, an experience cutter (manufacturer, who cuts leather) should know how and were to use these natural characteristics correctly.



## **REMOVING SCRATCH MARKS IN WAXES & OIL PULL-UP LEATHERS LEATHERS**

Please see below for basic instructions, please always test a piece first to ensure no issues occur based on the type of leather you are undertaking this process on etc.

- Apply a small amount of the product to the affected area
- Gently rub the product into the affected area
- Deeper scratches may require more work and/or some other revitalizing.

Please note this are basic instructions only; as some leather may vary - we cannot be responsible for any damage incurred due to improper heat or applied techniques. Please see Video below of this process:

### **Video #1 Removing Scratches in Oil Pull-Up Leathers (Caress) using Oleosa product:**

<https://www.instagram.com/p/4m9j4kL90k/?taken-by=ctlleather>

### **Video #2 Scratches in Wax Pull-Up Leathers (Dallas) using Oleosa (L) and Wax-On (R) products:**

<https://www.dropbox.com/s/vphzss3lowrjrb/2017%20CTL%20-%20Dallas%20Scratch%20Removal%20using%20Oleosa%20%28L%29%20and%20Wax-On%20%28R%29.mp4?dl=0>





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## REMOVING SCRATCH MARKS IN WAXES & OIL PULL-UP LEATHERS LEATHERS

Dallas (before)



Dallas (after)

Oleosa (L)

Wax-On (R)

